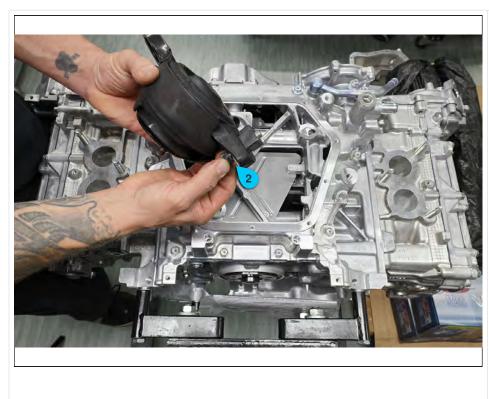




#### Step 2/11

Numbered annotations (1)

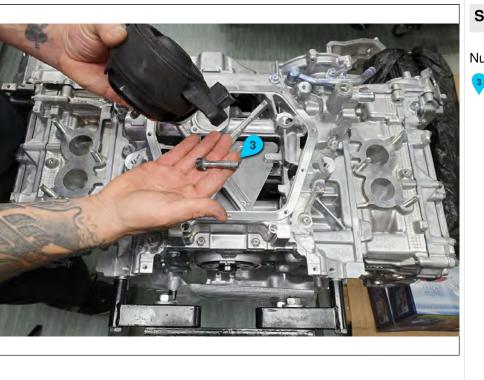
Remove the OEM engine mounts per the factory service manual.



## Step 3/11

Numbered annotations (1)

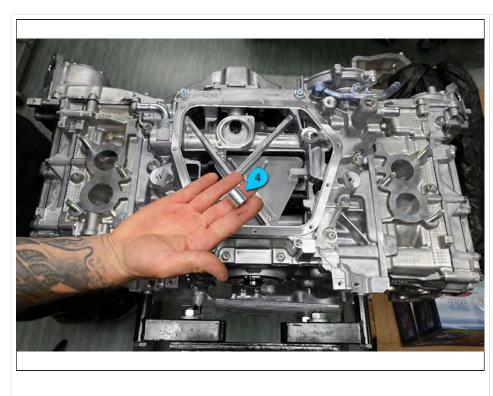
Save the OEM engine mount bolts closest to the firewall - these will be reused to install the IAG mounts.



#### Step 4/11

Numbered annotations (1)

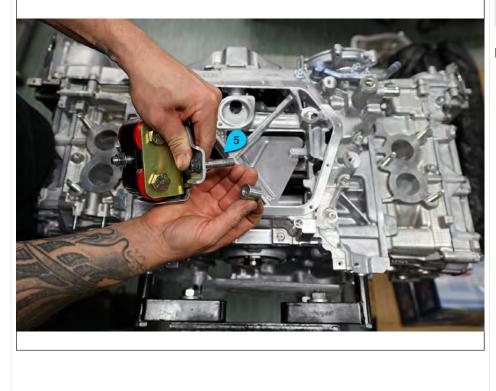
3 Use this bolt in the next step.



# Step 5/11

Numbered annotations (1)

Locate the included engine mount spacer.



#### Step 6/11

Numbered annotations (1)

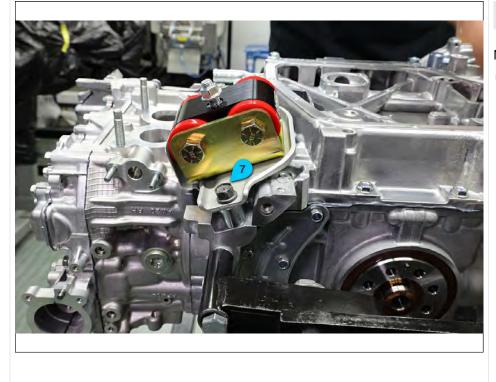
Install the OEM engine mount bolt into the new IAG mount. The included spacer will fit between the mount and the block.



## Step 7/11

Numbered annotations (1)

OEM bolt and included IAG spacer installed on new engine mount.



#### Step 8/11

Numbered annotations (1)

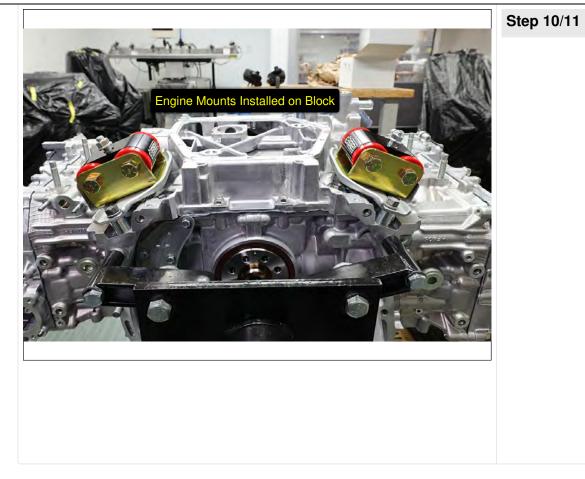
Install the engine mount with the included spacer. Hand tighten both engine mount bolts to the block.

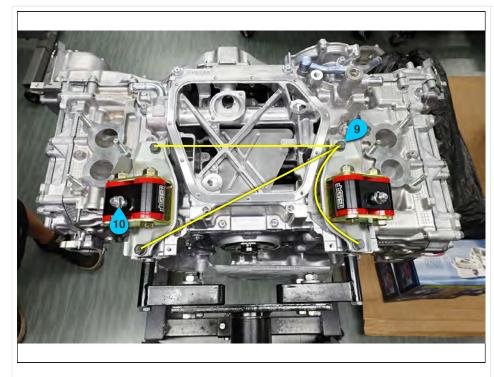


### Step 9/11

Numbered annotations (1)

Repeat the previous steps and install the second engine mount in the same manner.





# Step 11/11

Numbered annotations (2)

- Torque engine mount to cylinder block bolts to 35nm
- After installation in the vehicle, torque these nuts to 45nm